

AMENDMENTS TO THE SPECIFICATION

Please amend the title of the application on page 1 as follows:

-- METHOD OF MANUFACTURING A FILING TOOL FOR HARDENED-
SKIN CARE AND METHOD OF MANUFACTURING THE SAME --

Please replace the paragraph beginning at page 9, line 4, with the following rewritten paragraph:

-- The first nickel-plated layer 15a is preferably 0.20-0.30 μm thick (nickel strike). If the nickel-plated layer 15a is not in the above thickness range, a contact force of the nickel strike decreases. In particular, if the layer 15a is less than 0.20 μm , the stone powders are difficult to securely fix thereon. --